## Ball Valve with Electrical Actuator



6R750F - Ball valve (Series 6R), with electrical part-turn actuator (COMPACT), 5-way, with L-bore

Connection plan for ball valves with 4 positions of series 6R

terminal board	PIN plug	colour	function
1	1	red	24V DC
2		white	GND
	2	brown	
4	3	pink	BCD input
9 —		yellow	BCD input
	- 5	green	BCD output
10 ———	— 6 —	(=-	— BCD output

Once the supply voltage of + 24VDC is connected to the red wire and the white wire to GND, the feedback from the BCD outputs can be taken. If a new position to be selected, the correct signal code can be taken from the table.

Input		
Pin 4 pink	Pin 3 brown	Position
0	0	1
24V	0	2
0	24V	3
24V	24V	4

The control of the positions is via the input voltage of + 24V DC. It is important to note that the same potential as the power supply board is available.

The feedback + 24VDC of the positions 1 to 4 can be taken on the yellow and green wire and can be connected to a PLC.

Output		
Pin 6 green	Pin 5 yellow	Position
0	24V	1
24V	0	2
24V	24V	3
0	0	4

The feedback of the positions has output voltage of 24V DC. It is important to note that the same potential as the power supply board is available.