Multiport Ball Valve 6X
Operation and Assembly Instructions
# Contents

1 General information ........................................................................................................................................................................... 3
  1.1 Introduction........................................................................................................................................................................... 3
  1.2 Warnings ............................................................................................................................................................................. 3
  1.3 Special Hazards .................................................................................................................................................................... 3
  1.4 General Safety Instructions ........................................................................................................................................................ 3
  1.5 Designated Use ..................................................................................................................................................................... 3
  1.6 Reasonably Foreseeable Misuse ................................................................................................................................................ 3

2 Manufacturer’s Specification ................................................................................................................................................................. 4
  2.1 Description ............................................................................................................................................................................. 4
  2.2 Transport and Storage ............................................................................................................................................................. 4

3 Technical Data .................................................................................................................................................................................... 4
  3.1 Dimensions ............................................................................................................................................................................. 4
  3.2 Operating Medium .................................................................................................................................................................. 4
  3.3 Pressure Guide ..................................................................................................................................................................... 4
  3.4 KV's values .............................................................................................................................................................................. 4
  3.5 Pneumatic Actuator ............................................................................................................................................................... 5

4 Assembly and Operation ......................................................................................................................................................................... 5
  4.1 Assembly Instructions .............................................................................................................................................................. 5
  4.2 Tools Required ..................................................................................................................................................................... 5
  4.3 Connecting the Ball Valve ....................................................................................................................................................... 5

5 Commissioning .................................................................................................................................................................................. 5
  5.1 Precondition for Commissioning ............................................................................................................................................... 5
  5.2 Control Function .................................................................................................................................................................. 5

6 Accessories ....................................................................................................................................................................................... 6

7 Maintenance ...................................................................................................................................................................................... 6

8 Disposal ......................................................................................................................................................................................... 6

9 Return Delivery ................................................................................................................................................................................ 6

10 Troubleshooting / Fault Rectification ........................................................................................................................................ 6

11 Manufacturer’s Declaration ............................................................................................................................................................. 6

12 Contact ......................................................................................................................................................................................... 6
1. General information

1.1 Introduction
• These instructions apply to series 6X Multiport Ball Valves, also referred to below as fittings.
• Read the instructions completely before using our products to prevent injuries, material damage and malfunctions!
• Save the instructions for later reference.
• All rights including copyright and industrial property rights are explicitly reserved.

1.2 Warnings
• Warnings are always identified by a signal word. The following signal words or hazard levels are used:

- **Danger**: Failure to follow instructions will lead to serious injuries or death. High risk level of endangerment.
- **Warning**: Failure to follow instructions may lead to serious injuries or death. Moderate risk level of endangerment.
- **Caution**: May lead to slight or moderate injuries. Low risk level of endangerment.
- **Note**: Refers to an instruction that must absolutely be followed.
- **Information**: Gives useful tips and recommendations.

1.3 Special Hazards
• It must be ensured that the fitting is resistant for the media and temperatures that will be used. The resistance of the fitting with aggressive media depends in individual cases on many variables (such as the temperature, concentration ratio of the medium, material, environment, tube material etc.). The person ordering the fitting is responsible for checking for the specific application. In case of doubt install the fitting on a trial basis.
• Always comply with the safety data sheets or the safety requirements for the media you are using!
• Before removing the fitting it must be ensured that there is no more medium in the flexible tube/pipe system and the pressure has completely dissipated. Exercise caution for toxic, corrosive or hot media residue flowing out of the line or remaining in dead spaces.

1.4 General Safety Instructions
• The fitting must be properly connected to the flexible tube/pipe system.
• Before installing the fitting make certain that external mechanical effects such as thrust and bending forces are not acting on the flexible tube/pipe system.
• Installation, commissioning, operation, installation, maintenance, troubleshooting and disassembly must only be performed by qualified specialists with due consideration of accident prevention regulations. Personnel must be capable based on their technical training and experience of performing assembly tasks, following technical specifications and recognizing possible dangers.
• Personnel with deficient knowledge must be trained and instructed.
• Areas of responsibility and responsibilities must be precisely regulated and personnel must be monitored.

These safety instructions do not take into consideration any:
• Coincidences and events that could occur at the customer location during assembly, operation and maintenance.
• Local safety requirements, for which the operating company is responsible to ensure compliance, including assembly personnel who are used.

1.5 Designated Use
• The fitting must only be operated within the permitted usage ranges for pressure and temperature.
• Only the operating media named in the documentation are permitted to flow through the fitting.
• The fitting must only be operated if it is in flawless technical condition.
• The fitting must not be operated if it is in partially assembled condition.
• If other operating modes are not named in the documentation, they must be approved with the manufacturer.

1.6 Reasonably Foreseeable Misuse
• Any usage other than designated use.
• Do not make any modifications to the product by yourself!
• Components should only be retrofitted after consultation with the manufacturer.
2 Manufacturer's Specification

2.1 Description
The multiport ball valves series 6X comprise two multi-way ball valves, arranged in a compact design on top of each other in one housing on two levels. There is no flow connection between the individual levels. During switching both media flows are synchronously distributed or collected using a common shaft. The valve is operated by a pneumatic actuator.

2.2 Transport and Storage
• The fitting must be protected against mechanical damage, moisture, dirt and dust. The storage temperature range is 10 – 40°C.
• Avoid UV radiation and direct sunlight.
• Leave the fitting in its original packaging to ensure the best possible protection.
• Dispose of the packaging material according to disposal requirements/environmental protection regulations.

3 Technical Data

3.1 Dimensions 6X701F

<table>
<thead>
<tr>
<th>G</th>
<th>ØD</th>
<th>h</th>
<th>h1</th>
<th>~H</th>
<th>H1</th>
<th>~L3</th>
<th>L4</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/4&quot;</td>
<td>80</td>
<td>20</td>
<td>25</td>
<td>128</td>
<td>65</td>
<td>74</td>
<td>34</td>
</tr>
<tr>
<td>1/2&quot;</td>
<td>120</td>
<td>30</td>
<td>40</td>
<td>195</td>
<td>100</td>
<td>88.5</td>
<td>67.5</td>
</tr>
</tbody>
</table>

All data in mm

Missing dimensions can be found on our homepage under the following link: www.em-technik.com
Special sizes can be asked via info@em-technik.com

3.2 Operating Medium
• Neutral, gaseous and liquid media that do not negatively affect the physical and chemical properties of the relevant housing and sealing material.
• If you have questions about resistance please contact emtechnik.
• For the maximum permitted operating pressure/temperature see the pressure guide.

3.3 Pressure Guide
As the temperature rises, the effectiveness of the fitting falls, as shown by this table.

<table>
<thead>
<tr>
<th>Material</th>
<th>PVDF</th>
<th>PTFE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pressure Stage</td>
<td>PN 10</td>
<td>PN 6</td>
</tr>
<tr>
<td>-40°C</td>
<td>75%</td>
<td>75%</td>
</tr>
<tr>
<td>-20°C</td>
<td>100%</td>
<td>100%</td>
</tr>
<tr>
<td>5°C</td>
<td>100%</td>
<td>100%</td>
</tr>
<tr>
<td>20°C</td>
<td>100%</td>
<td>100%</td>
</tr>
<tr>
<td>30°C</td>
<td>80%</td>
<td>80%</td>
</tr>
<tr>
<td>40°C</td>
<td>70%</td>
<td>70%</td>
</tr>
<tr>
<td>50°C</td>
<td>60%</td>
<td>60%</td>
</tr>
<tr>
<td>60°C</td>
<td>50%</td>
<td>50%</td>
</tr>
<tr>
<td>70°C</td>
<td>45%</td>
<td>40%</td>
</tr>
<tr>
<td>80°C</td>
<td>40%</td>
<td>30%</td>
</tr>
<tr>
<td>90°C</td>
<td>35%</td>
<td>30%</td>
</tr>
<tr>
<td>100°C</td>
<td>35%</td>
<td>30%</td>
</tr>
<tr>
<td>110°C</td>
<td>30%</td>
<td>25%</td>
</tr>
<tr>
<td>120°C</td>
<td>25%</td>
<td>25%</td>
</tr>
<tr>
<td>130°C</td>
<td>25%</td>
<td>25%</td>
</tr>
<tr>
<td>140°C</td>
<td>10%</td>
<td>20%</td>
</tr>
<tr>
<td>150°C</td>
<td>10%</td>
<td></td>
</tr>
</tbody>
</table>

3.4 Kvs Values

<table>
<thead>
<tr>
<th>Article number</th>
<th>DN04</th>
<th>DN10</th>
</tr>
</thead>
<tbody>
<tr>
<td>6X701F</td>
<td>0.61</td>
<td>3.9</td>
</tr>
</tbody>
</table>

All data in m³/h
3.5 Information for the pneumatic actuator

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Max. environmental temperature</td>
<td>60°C</td>
</tr>
<tr>
<td>Control medium</td>
<td>neutral gases</td>
</tr>
<tr>
<td>Max. temperature of control medium</td>
<td>60°C</td>
</tr>
<tr>
<td>Pilot pressure</td>
<td>3-6 bar</td>
</tr>
<tr>
<td>Torque</td>
<td>3-6 Nm</td>
</tr>
<tr>
<td>Rotary movement</td>
<td>90° + 3°</td>
</tr>
<tr>
<td>Connection</td>
<td>G 1/4&quot;</td>
</tr>
</tbody>
</table>

4 Assembly and Operation

4.1 Assembly Instructions

- Make certain the fitting is suitable for the relevant application. The fitting must be suitable for the operating conditions of the pipeline system (medium, concentration, temperature and pressure) as well as the relevant ambient conditions.
- Check the fitting for transport damage before installing it. If the fitting is damaged do not install it.
- The planner, the construction company or operating company are responsible for the positioning and installation of the fitting. Planning and installation errors can adversely affect the reliable functionality of the fitting and may represent a significant potential for hazard.
- After the fitting is installed perform a tightness and function check.

4.2 Tools Required

The tools required for installation and assembly are not included with delivery.

4.3 Connect Ball Valve

- The fitting must be connected to the pipeline so it is free of mechanical stress.
- The Ball Valve has a female thread (ISO, DIN, ANSI) and can be connected with various connecting elements of the emtechnik system.

<table>
<thead>
<tr>
<th>Cylindrical thread</th>
<th>Conical thread</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sealing is provided by a sealing collar for Cylindrical threads (G, M or UNF). A version with an O-ring is also possible.</td>
<td>Sealing is provided by the thread itself for Conical threads (NPT).</td>
</tr>
</tbody>
</table>

- Each thread must always be connected with the same thread type.
- If a plastic fitting is used in combination with a metallic male fitting, additional sealing with Teflon® tape is recommended.

5 Commissioning

5.1 Precondition for Commissioning

- Protect against leaks: Take protective measures against exceeding the maximum permitted pressure due to possible pressure surges.
- Check the tightness and function of the fitting.
- In new systems and after repairs, flush the line system to remove foreign materials.

5.2 Control Function
Control function 1 (Standard) – Normally closed (NC):
Ball valve resting position: closed by spring force. Activation of the actuator (connector 2) opens the ball valve. When the actuator is vented, the ball valve is closed by spring force.
In case of control function 1: connector 1 is closed with a blanking plug.

Control function 2 – Normally open (NO):
Ball valve resting position: opened by spring force. Activation of the actuator (connector 2) closes the ball valve. When the actuator is vented, the ball valve is opened by spring force.
In case of control function 2: connector 1 is closed with a blanking plug.

Control function 3 – Double acting (DA):
Ball valve resting position: undefined. The valve is opened and closed by activating the respective control medium connectors (connector 2: open / connector 1: close)

6 Accessories

<table>
<thead>
<tr>
<th>Description</th>
<th>Order no.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pilot valve</td>
<td>6S6559KUx</td>
</tr>
<tr>
<td>Optical position indicator</td>
<td>6S1548KUx</td>
</tr>
<tr>
<td>Electric repeater</td>
<td>6S1548KUx</td>
</tr>
</tbody>
</table>

7 Maintenance

- When used as designated, the fitting is practically wear-free and generally requires no maintenance.
- The operating company must perform regular visual inspections of the fitting according to the operating conditions to prevent leaks and damage.

8 Disposal

- When disposing of the fitting and packaging, comply with the relevant disposal requirements and environmental protection regulations.
- When disposing of fittings, pay careful attention to any residues of toxic or corrosive media.

9 Return Delivery

Do not return before consulting with emtechnik.
1. Please consult with emtechnik.
2. Empty the fitting properly.
3. Rinse and clean the fitting thoroughly, especially if the media is being conveyed are harmful, explosive, hot, or hazardous in some other way.

4. For fittings that have been operated with aggressive, corrosive, combustible, toxic or water polluting media, a completely filled in clearance certificate must always be included.

10 Troubleshooting / Fault Rectification

<table>
<thead>
<tr>
<th>Error</th>
<th>Possible cause</th>
<th>Error rectification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control medium escapes from connector 1 for control function NC or connector 2 for control function NO</td>
<td>Actuator faulty</td>
<td>Replace actuator</td>
</tr>
<tr>
<td>Ball valve does not open/close or not completely</td>
<td>Foreign object in the ball valve</td>
<td>Flush ball valve</td>
</tr>
<tr>
<td>Control pressure too low/high</td>
<td>Operate valve with control pressure according to data sheet</td>
<td></td>
</tr>
<tr>
<td>Actuator faulty</td>
<td>Replace actuator</td>
<td></td>
</tr>
<tr>
<td>Connection between ball valve and pipeline is leaking</td>
<td>Sealing surface damaged</td>
<td>Use sealant</td>
</tr>
<tr>
<td>Ball valve body is leaking</td>
<td>Ball valve faulty</td>
<td>Check ball valve for damage and replace ball valve if necessary</td>
</tr>
</tbody>
</table>

11 Manufacturer’s Declaration

- The warranty of the fitting is voided in the following cases: under usage conditions that are not in line with designated use or the technical specifications, if installation or assembly is not performed properly, in case of inappropriate use or if the fitting is removed or modified.
- Failure to observe information provided here may lead to injuries, material damage, malfunctions and impurities due to escaping medium.

12 Contact

In case of questions or suggestions please contact us:

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Germany  info@em-technik.com

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