

EN

Pipe Connectors 2T

Operating and Installation Instructions

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1. General information

1.1 Introduction

- These instructions apply to series 2T pipe connectors, also referred to below as connectors.
- Read the instructions completely before using our products to prevent injuries, material damage and malfunctions!
- Save the instructions for later reference.
- All rights including copyright and industrial property rights are explicitly reserved.

1.2 Warnings

- Warnings are always identified by a signal word. The following signal words or hazard levels are used:

 Danger	Danger: Failure to follow instructions will lead to serious injuries or death. High risk level of endangerment.
 Warning	Warning: Failure to follow instructions may lead to serious injuries or death. Moderate risk level of endangerment.
 Caution	Caution: May lead to slight or moderate injuries. Low risk level of endangerment.
	Note: Refers to an instruction that must absolutely be followed.
	Information: Gives useful tips and recommendations..

1.3 Special Hazards

- It must be ensured that the connector is resistant for the media and temperatures that will be used. The resistance of the connector with aggressive media depends in individual cases on many variables (such as the temperature, concentration ratio of the medium, material, environment, pipe material etc.). The person ordering the connector is responsible for checking for the specific application. In case of doubt install the connector on a trial basis.
- Always comply with the safety data sheets or the safety requirements for the media you are using!
- Before removing the connector it must be ensured that there is no more medium in the flexible pipe system and the pressure has completely dissipated. Exercise caution for toxic, corrosive or hot media residue flowing out of the line or remaining in dead spaces.

1.4 General Safety Instructions

- The connector must be properly connected to the pipe system.
- Before installing the connector make certain that external mechanical effects such as thrust and bending forces are not acting on the pipe system.
- Installation, commissioning, operation, installation, maintenance, troubleshooting and disassembly must only be performed by qualified specialists with due consideration of accident prevention regulations. Personnel must be capable based on their technical training and experience of performing assembly tasks, following technical specifications and recognizing possible dangers.
- Personnel with deficient knowledge must be trained and instructed.
- Areas of responsibility and responsibilities must be precisely regulated and personnel must be monitored.

These safety instructions do not take into consideration any:

- Coincidences and events that could occur at the customer location during assembly, operation and maintenance.
- Local safety requirements, for which the operating company is responsible to ensure compliance, including assembly personnel who are used.

1.5 Designated Use

- The connector must only be operated within the permitted usage ranges for pressure and temperature.
- Only the operating media named in the documentation are permitted to flow through the connector.
- The connector must only be operated if it is in flawless technical condition.
- The connector must not be operated if it is in partially assembled condition.
- If other operating modes are not named in the documentation, they must be approved with the manufacturer.

1.6 Reasonably Foreseeable Misuse

- Any usage other than designated use.
- Do not make any modifications to the product by yourself!
- Components should only be retrofitted after consultation with the manufacturer.



2 Manufacturer's Specification

2.1 Description

The pipe connector series 2T is used to securely connect pipes.

2.2 Transport and Storage

- The connector must be protected against mechanical damage, moisture, dirt and dust. The storage temperature range is 10 – 40°C.
- Avoid UV radiation and direct sunlight.
- Leave the connector in its original packaging to ensure the best possible protection.
- Dispose of the packaging material according to disposal requirements/environmental protection regulations.



Warning

3 Technical Data

3.1 Dimensions

The exact dimensions of the pipe connector can be found on our homepage under the following link: www.em-technik.com

Special sizes can be asked via info@em-technik.com

3.2 Operating Medium

- Gaseous and liquid media that do not negatively affect the physical and chemical properties of the relevant housing and sealing material.
- If you have questions about resistance please contact **emtechnik**.
- For the maximum permitted operating pressure/temperature see the pressure guide.

3.3 Pressure Guide

As the temperature rises, the effectiveness of the connector falls, as shown by this table.

Material	PVDF	PTFE	PFA
Pressure Stage	PN 10	PN 6	PN 10
-40°C	75%	75%	75%
-20°C	100%	100%	100%
5°C	100%	100%	100%
20°C	100%	100%	100%
30°C	80%	80%	90%
40°C	70%	70%	85%
50°C	60%	60%	80%
60°C	50%	50%	70%

Material	PVDF	PTFE	PFA
Pressure Stage	PN 10	PN 6	PN 10
70°C	45%	40%	60%
80°C	40%	30%	50%
90°C	35%	30%	40%
100°C	35%	30%	40%
110°C	30%	25%	35%
120°C	25%	25%	30%
130°C	25%	25%	30%
140°C	10%	20%	25%
150°C		10%	20%
160°C			15%
170°C			10%
180°C			10%

3.4 Connecting Guide

The connector 2T is suitable for following pipes:

Pipe Material	Recommended 2T Material (depending on medium)
PFA (pipe)	PVDF PFA PTFE

4 Assembly and Operation

4.1 Assembly Instructions

- Make certain the connector is suitable for the relevant application. The connector must be suitable for the operating conditions of the pipeline system (medium, concentration, temperature and pressure) as well as the relevant ambient conditions.
- Check the connector for transport damage before installing it. If the connector is damaged do not install it.
- The planner, the construction company or operating company are responsible for the positioning and installation of the connector. Planning and installation errors can adversely affect the reliable functionality of the connector and may represent a significant potential for hazard.
- After the connector is installed perform a tightness and function check.



Warning



Warning

4.2 Tools Required

The tools required for installation and assembly are not included with delivery.

4.3 Connect Thread Side



- The connector must be connected to the pipeline so it is free of mechanical stress.
- The connector can have a male or female thread (ISO, DIN, ANSI) and can be connected with various connecting elements of the emtechnik system.

Cylindrical thread		Conical thread
Sealing is provided by a sealing collar for Cylindrical threads (G, M or UNF). A version with an O-ring is also possible.		Sealing is provided by the thread itself for Conical threads (NPT).
Sealing Collar	O-Ring	Thread

- Each thread must always be connected with the same thread type.
- If a plastic connector is used in combination with a metallic male fitting, additional sealing with Teflon® tape is recommended.

4.4 Tightening torques for G-thread

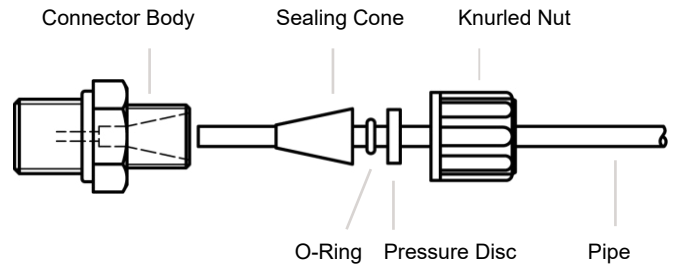
Plastic	Thread				
	G 1/8"	G 1/4"	G 3/8"	G 1/2"	G 3/4"
PP	1,0 Nm	1,5 Nm	4,0 Nm	4,0 Nm	4,0 Nm
PVDF	1,0 Nm	1,5 Nm	4,0 Nm	4,0 Nm	4,0 Nm
PFA	60°	60°	60°	45°	30°
PTFE	60°	60°	60°	45°	30°

All data in Nm; Angle of rotation from contact with the sealing surface

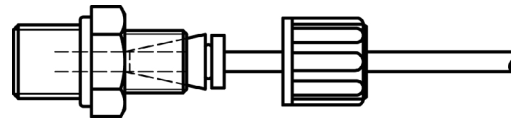
4.5 Connecting Pipe Side

Regard the following steps when mounting the pipe connectors:

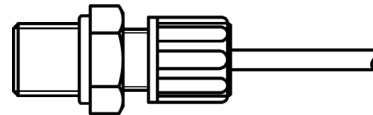
- Cut off the pipe in a right angle.
- Push the knurled nut, pressure disc, o-ring and sealing cone over the end of the pipe as shown here.



- Push the pipe through the connector.



- Screw on the knurled nut by hand.



4.6 Fastening Options

For the connectors are no fastening options intended.

5 Commissioning

5.1 Precondition for Commissioning

- Protect against leaks: Take protective measures against exceeding the maximum permitted pressure due to possible pressure surges.
- Check the tightness and function of the connector.
- In new systems and after repairs, flush the line system to remove foreign materials.



6 Maintenance

- When used as designated, the connector is practically wear-free and generally requires no maintenance.
- The operating company must perform regular visual inspections of the connector according to the operating conditions to prevent leaks and damage.

7 Disposal

- When disposing of the connector and packaging, comply with the relevant disposal requirements and environmental protection regulations.
- When disposing of connector, pay careful attention to any residues of toxic or corrosive media.



8 Return Delivery



Do not return before consulting with **emtechnik**.

1. Please consult with **emtechnik**.
2. Empty the connector properly.
3. Rinse and clean the connector thoroughly, especially if the media is being conveyed are harmful, explosive, hot, or hazardous in some other way.
4. For connectors that have been operated with aggressive, corrosive, combustible, toxic or water polluting media, a completely filled in clearance certificate must always be included.

9 Troubleshooting / Fault Rectification

Error	Possible Cause	Error Rectification
Connection between thread side and system leaking	Sealing surface is damaged	Use sealant, see 4.3
Pipe connection is leaking	Pipe is not correct mounted	Mount connector correctly, see 4.5
No flow	Connector is blocked	Clean the connector or replace it

10 Manufacturer's Declaration

- Our products do not fall under the scope of the Machinery Directive 2006/42/EC. However, they can be incorporated in an installation that is considered as machinery. In this case regard the following note: The products may not be put into operation until it is made sure that the final machinery into which our products are incorporated complies with the provisions of the Machinery Directive 2006/42/EC.
- Based on the fluid class, pressure and nominal diameter, our products fall under diagram 8 of the Pressure Equipment Directive PED 2014/68/EU. Because of the ratio of nominal diameter, pressure and volume, they fall only under article 4 paragraph 3 and are designed and manufactured according to applicable good engineering practice. They must not carry any CE marking.
- The warranty of armature expires in the following cases: Operating conditions which do not follow the intended use or do not follow technical specifications. Improper installation or assembly. Just as well as inappropriate use, dismantling or modification.
- Failure to observe information provided here may lead to injuries, material damage, malfunctions and impurities due to escaping medium.



Warning

11 Contact

If you have questions or suggestions please contact us at:

EM-Technik GmbH

Industriestr. 2

67133 Maxdorf

Germany

Tel +49 6237 407-0

Fax +49 6237 407-77

info@em-technik.com